

Work Order ID 126637

126637

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November-19-14 10:09:13 AM

Item ID: D3413-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: O-Ring
 Start Date: 11/19/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/19/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference: SPRAY PAINT BLACK CAMO - PHI *Rework*

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3413	Rev A								

105 0.00 ***105*** 2 **DAS 41 9-89**
 SprayPaint
 Spray Painting Memo PULL FROM STK: 2 X D3413-1 B120218 **14-11-20**

SCUFF LIGHTLY *Prime 128975*
 SPRAY PAINT BLACK CAMOUFLAGE -
 PHI *Paint 130804*

115 QC14- Inspect Spray Paint 0.00 ***115*** 2x d ll 11/10/20 **DAS 15 9-89**
 QC Memo 0.00
 Quality Control

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>FP-001</u>	0.00							
170									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

Handwritten notes and signatures:
 2x of 14/11/24
 14/11/24
 14-11-21

Picklist Print

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Work Order ID: 126637

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Parent Item: D3413-1

D3413-1

Parent Item Name: O-Ring

Start Date: 11/19/14

Required Date: 11/19/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.09.13New issueKJ/JLM
IPP Rev:B Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3413-1		Manufactured	No				Each	34.0000		2			
D3413-1									**	B120218	(2)		h
O-Ring													

Location

Loc Qty

Loc Code

st530

34

106048

1

110715

11

112309

4

114489

3

114528

1

116664

1

121783

12

91117

1